



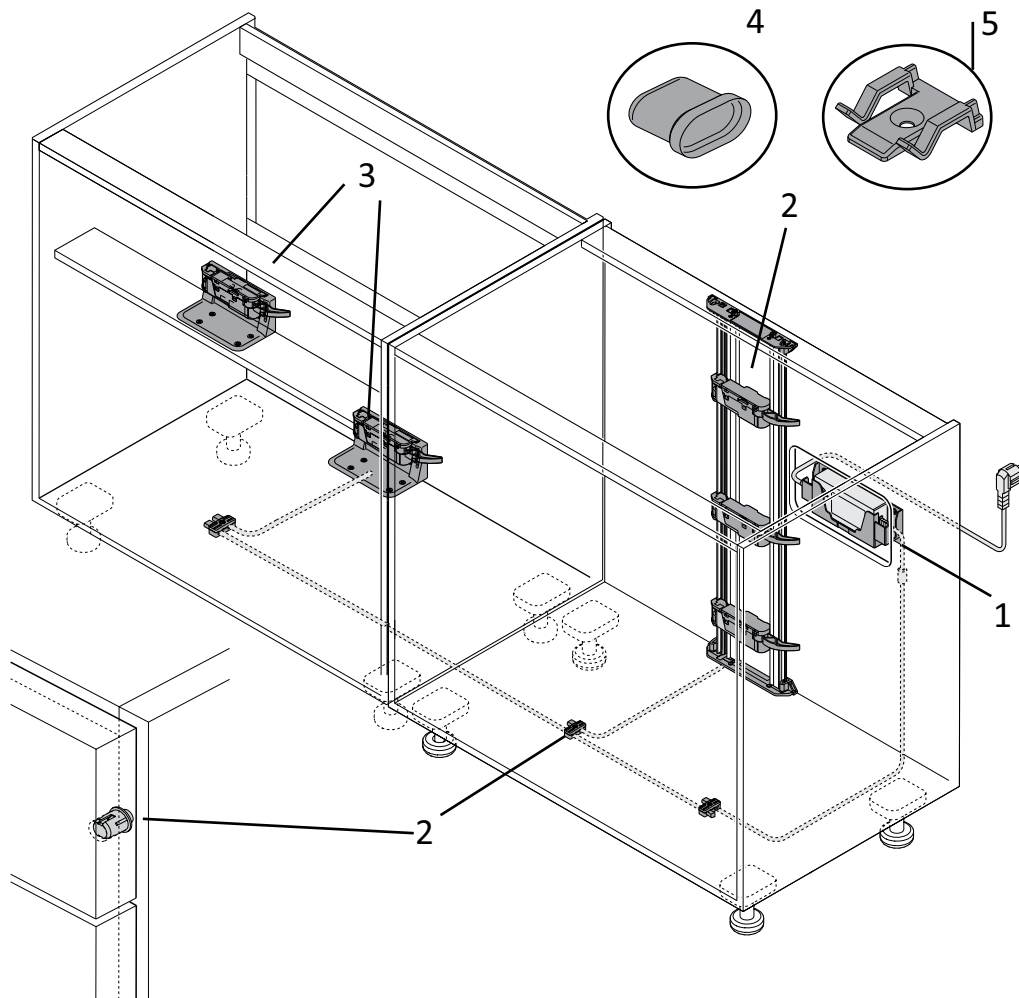
Servo Drive is an electrical drive system, for TANDEMBOX drawers, which is triggered when pushing or pulling the drawer front. User friendly and simple to install, Servo Drive represents the next evolution of kitchen design. Combining the silent and effortless closing action of BLUMOTION, with the opening support of Servo Drive, offers the end user superior function and quality in their kitchen.

#### FEATURES

- Designed for use with Blum Drawer and Runner Systems
- Only requires an additional 13 mm space behind the drawer when used with steel backs
- One Servo Drive unit for all applications up to 70 kg weights
- Simple easy installation
- Sits behind the drawer and pushes TANDEMBOX open
- Servo Drive does not fall into W.E.E.E directive category
- Certified that no electrician is required for installation
- Pierce technology for quick and easy assembly
- 24 Volt electrical current
- Power failure does not result in failure of drawer function

Servo Drive provides freedom of motion throughout the entire kitchen. Fronts can be used with or without handles, depending on the users' preference. The cutting edge of kitchen design, Servo Drive adds value to the modern kitchen.





**1. TRANSFORMER KIT**

The transformer kit provides power to all the Servo Drive units. It consists of a transformer, housing and a 6 metre power distribution cable. You require 1 kit for a single run kitchen and 2 kits for a kitchen with an island.

**2. PROFILE KIT**

The profile kit fixes to the base and the top cross member. It is supplied complete with drive units, bumpers and connecting node depending on cabinet style. See page 1.123 - 1.126 for order codes.

**3. ADAPTOR KIT FOR SINK UNIT**

Specifically designed for use with Sink Units and other special applications, the kit comes complete with adaptors, drive units, bumpers and connecting nodes.

**4. CABLE END PROTECTOR**

The cable end protector slots onto the end of cables when they are cut. It prevents dirt, dust, water etc from contaminating the cabling. See page 1.123 for order code.

**5. CABLE HOLDER**

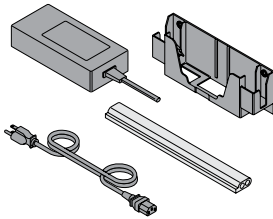
The cable holder is fixed to the base of the cabinet and allows the power distribution cable and cables from the profile kits to be lifted off the ground and organised neatly. See page 1.123 for order code.

*For more detailed instructions on ordering or assembly, please contact your Sales Representative or Head Office.*

### 72w TRANSFORMER KIT

1 Per kitchen

Art. No.

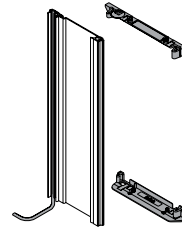


BZ10NE050SET

### VERTICAL PROFILE SET

720 /18 mm High Units

Art. No.

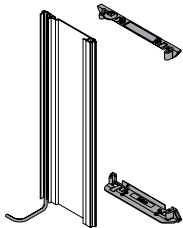


BZ10T674SET

### VERTICAL PROFILE SET

Cut to Suit 1170 mm

Art. No.

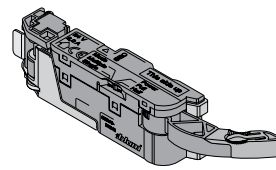


BZ10T1170SET

### DRIVE UNIT

Full / half power setting

Art. No.



BZ10A3000

### CONNECTING NODE

Transfers power

Art. No.

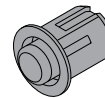


BZ10V1000

### DOOR BUMPERS

8 mm Ø

Art. No.

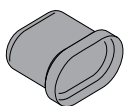


9930830

### CABLE END PROTECTORS

Protects cables

Art. No.

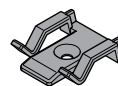


BZ10K0008

### CABLE HOLDER

Keeps cables in place

Art. No.

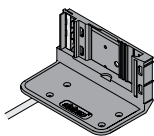


BZ10K0009

### BASE ADAPTOR 1 TIER

For base fixing

Art. No.

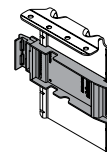


BZ10D7101

### UPPER BRACKET

For Top Fixing

Art. No.



BZ10D6252

### SYNCHRONISATION CABLE

2 drawers opening

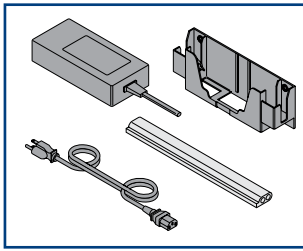
Art. No.



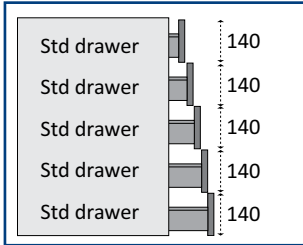
BZ10K120S

### NOTE:

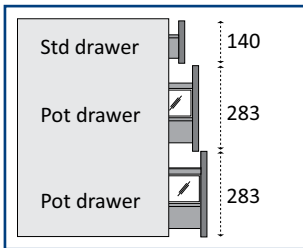
*SERVO DRIVE is offered in pre packed kits for easier ordering, please see overleaf for the range of pre packed kits. If you cannot find a suitable kit please select components from the range shown here.*



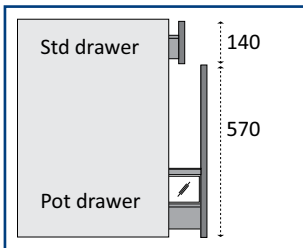
TRANSFORMER KIT	
Description	Art. No.
1x 72w Transformer, 1 x power lead, 6 mtr power distribution cable, 1 connecting node, 3 x cable protector, 1 housing	BZ10NE050SET
1 transformer kit per kitchen run, island units / separate sections may require 2nd kit	



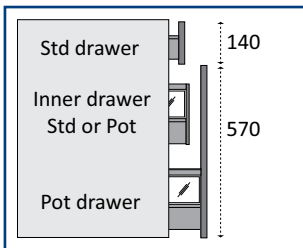
SERVO DRIVE SET FOR 5 DRAWER PACK	
Description	Art. No.
1 x Vertical profile, 1 set top/bottom brackets, 5 x drive units, 10 x distance bumper, 1 connecting node, 1 cable protector	BSD5M



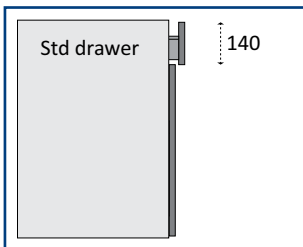
SERVO DRIVE SET FOR 3 DRAWER PACK	
Description	Art. No.
1 x Vertical profile, 1 set top/bottom brackets, 3 x drive units, 10 x distance bumper, 1 connecting node, 1 cable protector	BSD3MDD



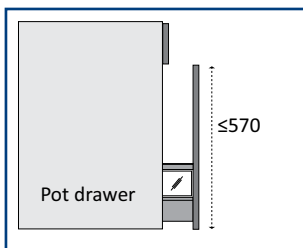
SERVO DRIVE SET FOR 2 DRAWER PACK	
Description	Art. No.
1 x Vertical profile, 1 set top/bottom brackets, 2 x drive units, 6 x distance bumper, 1 connecting node, 1 cable protector	BSD2MD



SERVO DRIVE SET FOR 3 DRAWER PACK	
Description	Art. No.
1 x Vertical profile, 1 set top/bottom brackets, 3 x drive units, 6 x distance bumper, 1 connecting node, 1 cable protector	BSD3MID



SERVO DRIVE SET FOR 1 UPPER DRAWER	
Description	Art. No.
1 x Upper attachment bracket, 1 x drive unit, 2 x distance bumper, 1 connecting node, 1 cable protector	BSD1MU

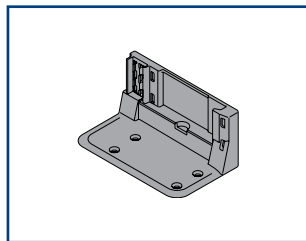


SERVO DRIVE SET FOR 1 LOWER DRAWER	
Description	Art. No.
1 x Single tier lower bracket, 1 x drive unit, 6 x distance bumper, 1 connecting node, 1 cable protector	BSD1DL

SERVO-DRIVE SET FOR 4 DRAWER PACK		
Description	Art. No.	
1 x Vertical profile, 1 set top/bottom brackets, 4 x drive units, 8 x distance bumper, 1 connecting node, 1 cable protector	BSD4M	
SERVO-DRIVE SET FOR 2 DRAWER PACK		
Description	Art. No.	
1 x Vertical profile, 1 set top/bottom brackets, 2 x drive units, 8 x distance bumper, 1 connecting node, 1 cable protector	BSD2DD	
SERVO-DRIVE SET FOR 3 DRAWER PACK		
Description	Art. No.	
1 x Vertical profile, 1 set top/bottom brackets, 3 x drive units, 8 x distance bumper, 1 connecting node, 1 cable protector	BSD3MMD	
SERVO-DRIVE SET FOR SINK UNIT DRAWER PACK		
Description	Art. No.	
2 x Single tier Lower brackets, 2 x drive units, 8 x distance bumper, 2 connecting nodes, 2 cable protectors	BSD2SD	
SERVO-DRIVE SET FOR LARDER OR PANTRY UNIT		
Description	Art. No.	
2 x Lower brackets, 1 x Top bracket, 1 x Back bracket, 1 x Back bracket cover, 1 x 6 mtr Distribution cable, 2 x 1170 mm cut-to-suit vertical profiles, 1 x 6 mtr distribution cable, 5 x Drive units, 1 x Connecting node, 1 x Cable end protector	BSD5PU	

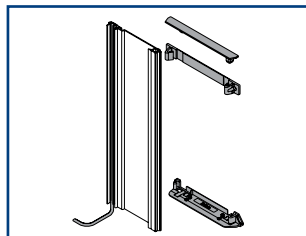
**NOTE:**

**Drawers are sold separately.** With the exception of the Larder / Pantry unit solution shown, all other configurations are based on a 720 mm high cabinet with 18 mm top / bottom



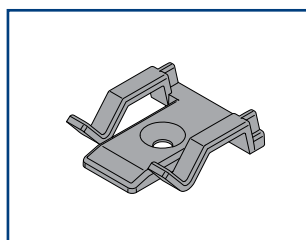
### ADAPTOR BRACKET FOR DRIVE UNIT

Description	Art. No.
Adaptor bracket used for Sink Unit and other special applications	BZ10D7101



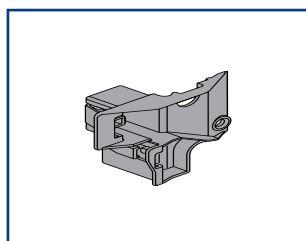
### PROFILE KIT WITH BACK & BOTTOM BRACKETS

Description	Art. No.
Cut-to-suit profile max. internal height 713 mm	BZ10T703SETB
Note: Further sizes available by special order	



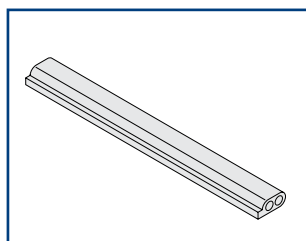
### CABLE TIE

Description	Art. No.
Adhesive and screw fixing for cable organisation	BZ10K0009



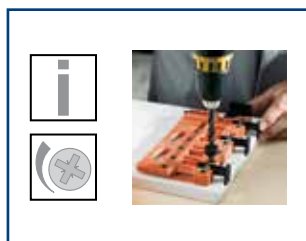
### BACK ADAPTOR BRACKET

Description	Art. No.
For use with 300 mm cabinets with Timber backs	BZ10A3H00



### EXTRA POWER DISTRIBUTION CABLEBACKS

Description	Art. No.
Pre-cut 6 meter length	BZ10K600A
Cut-to-suit 100 meter length	BZ10K1HM

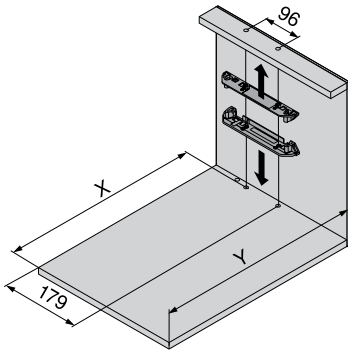


### SERVO DRIVE ASSEMBLY JIGS

Description	Art. No.
Jig for profile positioning and drilling	BZML1150 
Workshop jig for testing Drive Unit	BZML130A

### HORIZONTAL CROSS MEMBER

The horizontal cross member allows for the fixing of the profile to the cabinet on the top and bottom.



**X = Profile Fixing Positions**

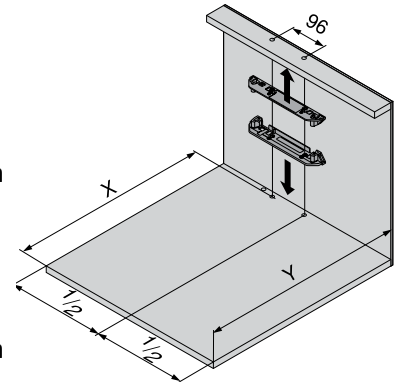
Steel Drawer Back = Drawer Depth -1 mm

Timber Drawer Back = Drawer Depth +16 mm

**Y = Minimum Internal Cabinet Depth**

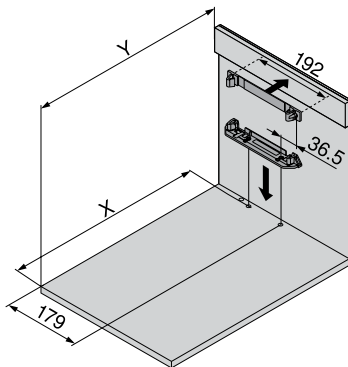
Steel Drawer Back = Drawer Depth +13 mm

Timber Drawer Back = Drawer Depth +30 mm



### VERTICAL CROSS MEMBER

Where cabinet construction does not allow for use of the Horizontal Cross Member, the vertical cross member allows for the fixing of the profile to the base and back of the cabinet.



**X = Profile Fixing Positions**

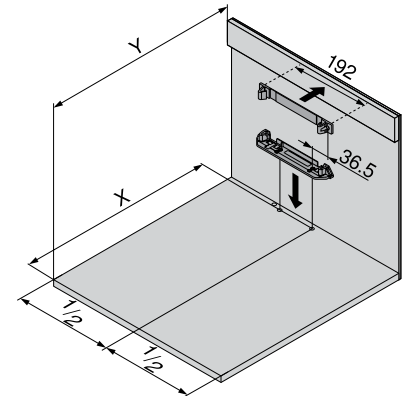
Steel Drawer Back = Drawer Depth -1 mm

Timber Drawer Back = Drawer Depth +16 mm

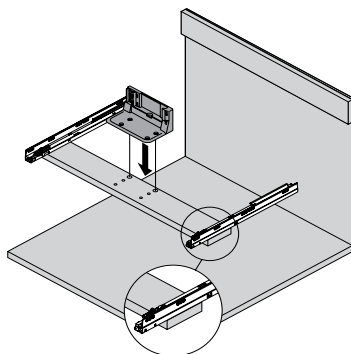
**Y = Minimum Internal Cabinet Depth**

Steel Drawer Back = Drawer Depth +14 mm

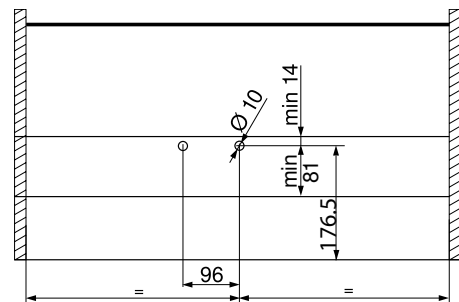
Timber Drawer Back = Drawer Depth +31 mm



### SINK UNIT APPLICATION



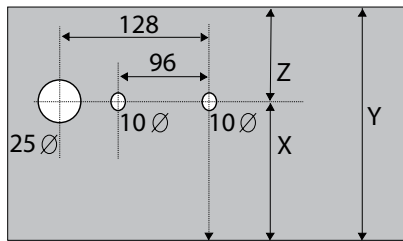
Shelf Position



Cabinet Shelf Drilling

Note: For lower drawer, use adaptor bracket with standard drilling pattern on base of cabinet.

### PROFILE BRACKET DRILLING POSITIONS



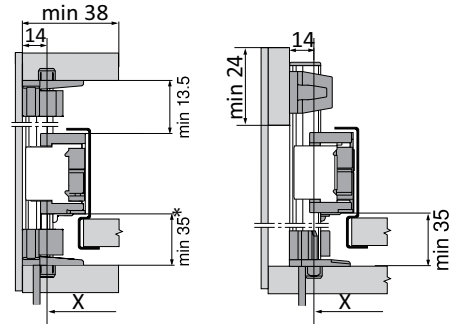
#### CABINET BASE

X = Fixing Positions  
Y = Internal Depth  
Z = Y - X

#### CROSS PROFILE

Y1 = Profile Depth  
X1 = Y1 - Z

### SPACE REQUIREMENTS

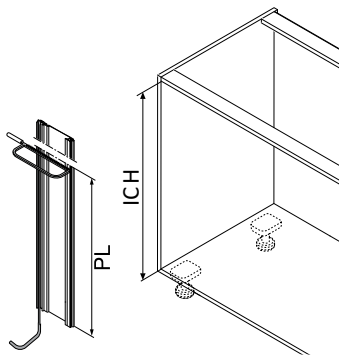


X = Profile fixing positions: Steel Back Drawer Depth - 1  
or Timber Back Drawer Depth + 16 mm

\*min. 27.5 mm for N Height Steel Back

NOTE: Minimum depth of horizontal cross member is 38 mm; however it is recommended depth is 100 mm for maximum flexibility.

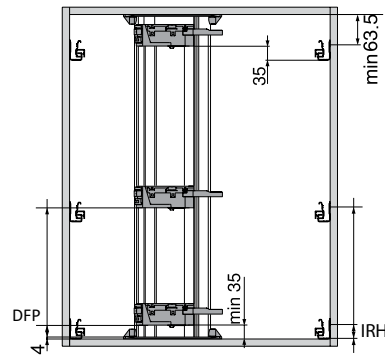
### BACK PROFILE FOR CUTTING TO SIZE



ICH = Internal Cabinet Height  
PL = Profile Length

PL = ICH - 10 mm

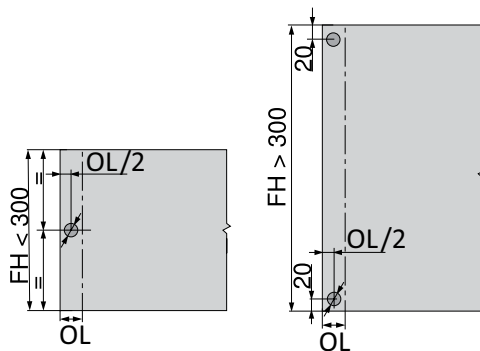
### DRIVE UNIT FIXING POSITIONS



IRH = Internal Fixing Height of Runner  
DRP = Drive Unit Fixing Position on Profile

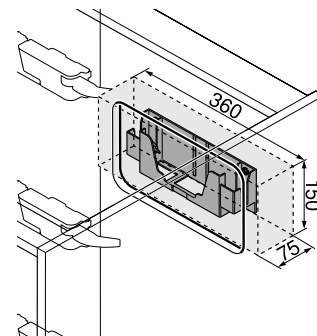
DFP = IRH - 2 mm

### DRAWER FRONT FIXING POSITIONS



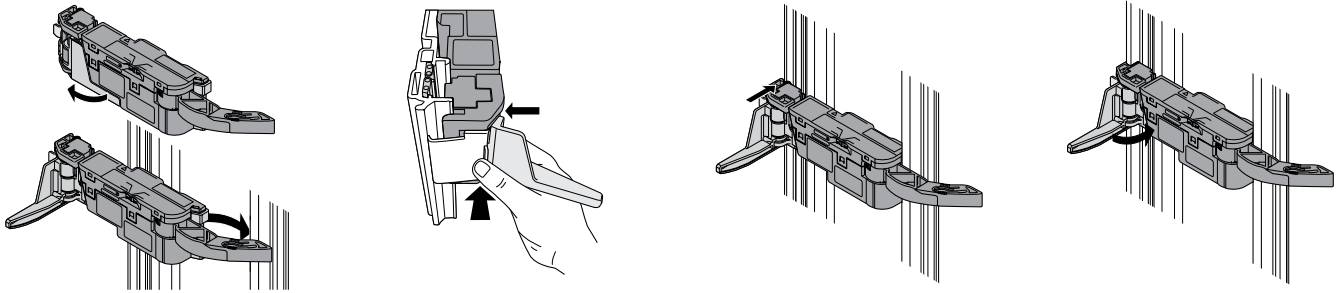
OL = Overlay on Gable  
FH = Front Height  
8 mm Hole  
Min. 10 mm Depth

### SPACE & SAFETY DISTANCE FOR TRANSFORMER HOUSING

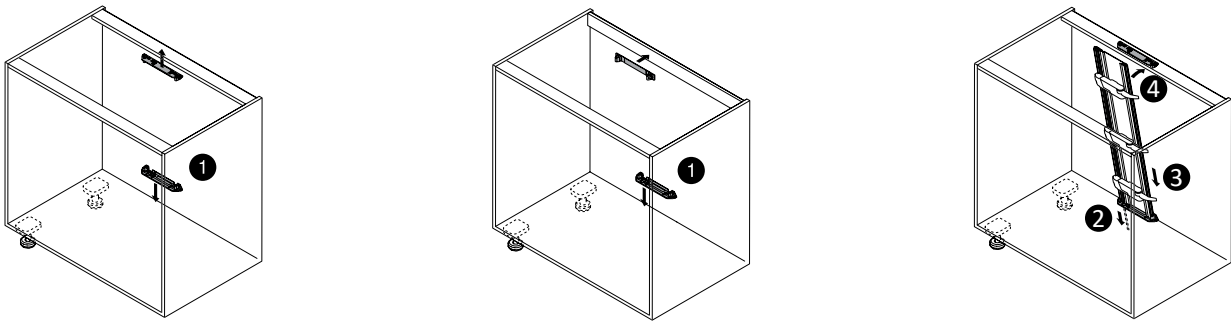


Maintain 30 mm space around all edges of the transformer in order to avoid the risk that the Blum transformer could overheat.

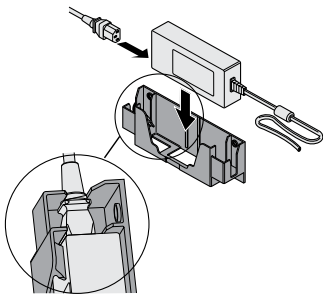




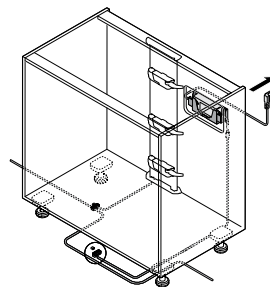
1. Open lever and position Drive Unit on right of profile
2. Open clamp on left side of Drive Unit and position on left of profile
3. Press Drive Unit firmly in place
4. Close lever to engage pinch technology



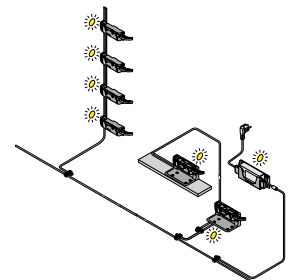
1. Fix brackets to cabinet (top or back option)
2. Slide cable through base
3. Clip profile into base bracket
4. Clip profile into top bracket OR Clip profile into back bracket



Fix Power Cable into Transformer and insert into housing.  
**NOTE:** Housing ensures power cable will not pull out of transformer.



Pull Transformer Cable to the front of the cabinet and secure to Power Distribution cable with Connecting Node.



Once power is switched on, the illumination of lights on the Drive Unit(s) and Transformer indicate that SERVO DRIVE is ready for use.

**NOTE:** Cables are designed so that they cannot be inserted into connecting nodes incorrectly.

